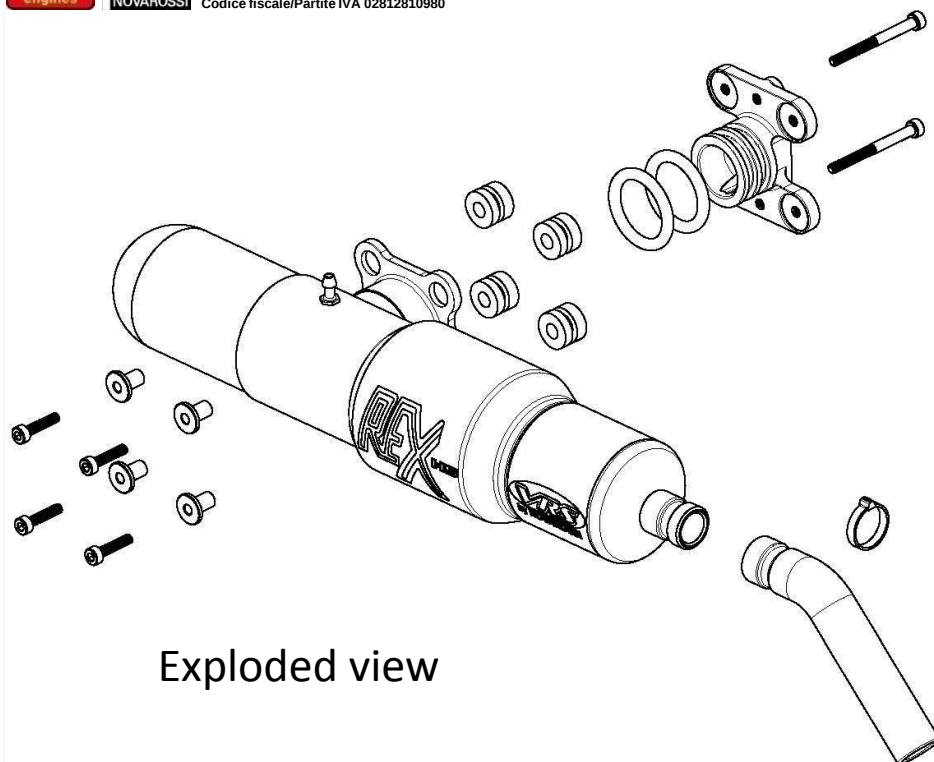




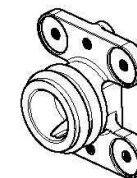
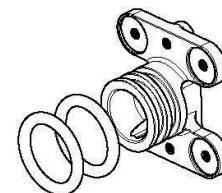
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H SERIES, REX TUNED PIPE – ASSEMBLY INSTRUCTIONS

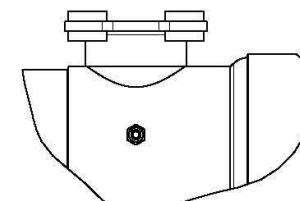
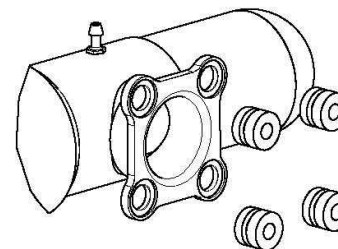
Doc. Instruction REX H-Rev01



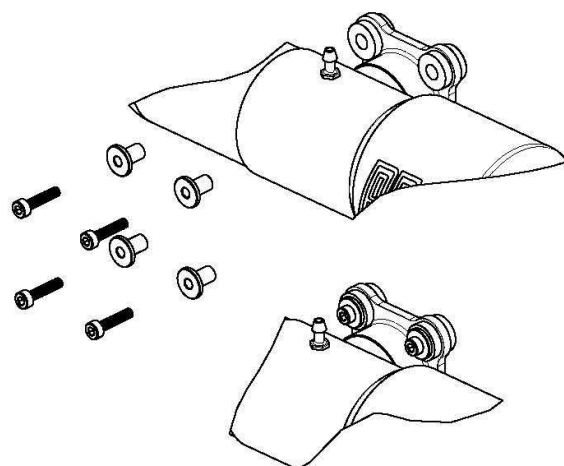
Exploded view



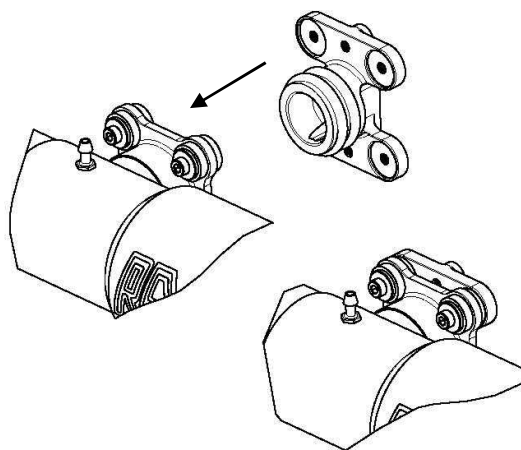
STEP 1: Install the 2 O-Rings over the manifold as shown—Lubricate O-Rings.



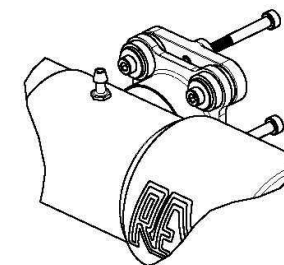
STEP 2: Install the 4 Silicones mounts in to the muffler flange, pay attention to the orientation (Thicker side, facing the engine).
Install muffler deflector and secure it with a Zip Tie.
If the engine required install the pressure nipple or the cup screw. Add loctite to the screw (medium strength).



STEP 3: Insert the 4 aluminum bushing and the 4 M3 screws in to silicons mounts.



STEP 4: Insert the manifold into the muffler and lock the screws with loctite (medium strenght)



STEP 5: Install the complete assembly to the engine using the appropriately screws. With loctite (medium strenght)

Note: Between the engine exhaust port and the manifold surfaces, add a thin layer of 5 minutes epoxy glue to ensure a gas seal. Re-check all 6 screws after the first few flights with a warm engine.